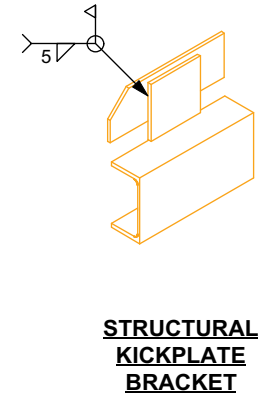
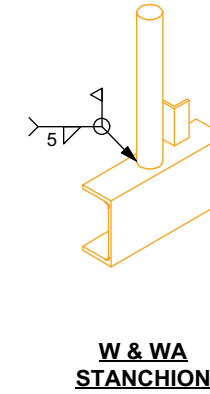
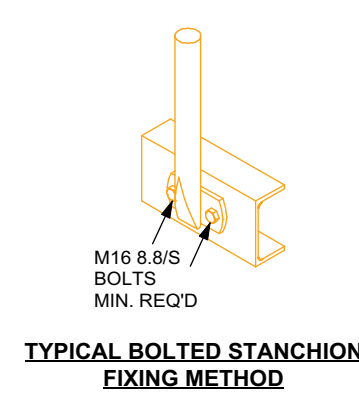
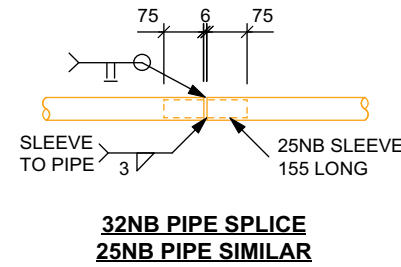
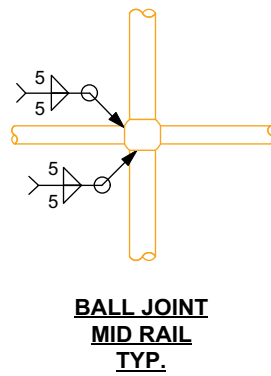
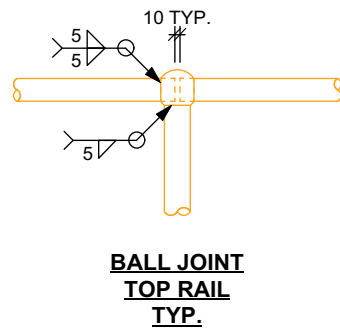
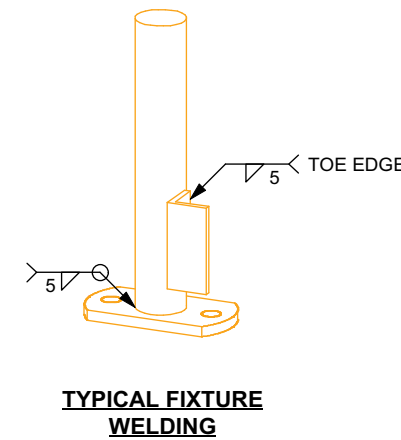
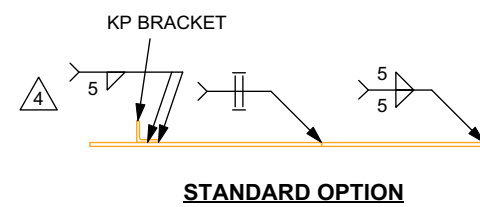
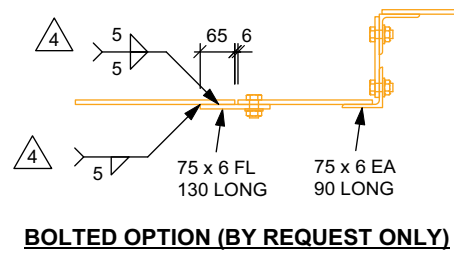


CORNER STANCHION SPACING

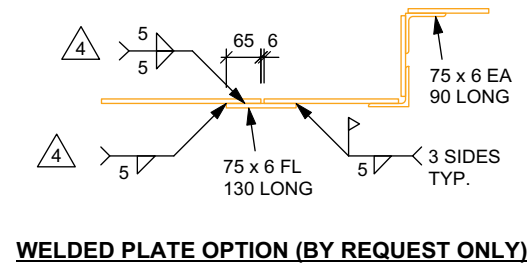


RAIL WELDING



NOTES:

1. DRAWN FOR FACTORY STANDARDS WHICH MEET OR BETTER AUSTRALIAN STANDARD AS.1657. FABRICATION & WELDING SHOULD BE COPIED IF SITE ERECTED.
2. CONTACT SURFACES SHOULD BE CLEAN & FREE FROM BURRS BEFORE INSTALLATION.
3. STANCHION BASEPLATE CUTOUTS IN GRATING MAY REQUIRE ADDITIONAL SUPPORT FOR UNSUPPORTED GRATING LOADBARS.



KICKPLATE JOINING METHODS

LAST REVISED 18/6/18

REV	DESC
0	APPROVED
1	DIRS CHG'D & UN-ADDED
2	MENTIS FORMAT
3	OVERLAP KP JOIN
4	CHANGE KP WELD

1. GRATING TYPE =
2. KICKPLATE TYPE = (SHOWN BY) UON
3. TREATMENT =
4. CLIENT ORDER NUMBER =
5. ALL EDGES AND CUTOUTS ARE BANDED UNLESS OTHERWISE NOTED.
6. GRATING SIDE JOIN SYMBOL ()
7. PROVIDE 6-10mm GAP BETWEEN PANELS
8. GRATING OUTLINE TAKEN FROM DWG:

<p>34 RENEWABLE CHASE BIBRA LAKE WA 6163 PH: (08) 9434 1961 FX: (08) 9418 5826 EMAIL: admin@mentis.com.au</p>	CLIENT	STANDARD DRAWING
	HANDRAIL WELDING PROCEDURES	
DRAWN	DRAWING No	SHEET No
TAW	MA.STD	300
		REV
		4